Machines







RANGE OF PLASTIC AUXILIARY EQUIPMENT

RULEXO INDUSTRIES

A House of:

Microprocess Fully Auto Screw Type Plastic Injection Moulding Machines & Plastic Processing Machines

PVT. LTD.



Plastic Scrap Grinder

Fully Auto On-line Scrap Grinder For Better And Efficient Grinding With Minimum Powder Residual With Cost Saving Features. Grinder Can Be Fitted Next To The Machine For Simultaneously Grinding Of Runner, Sprue And Rejected Articles. Big Grinder For Grinding Crates, Containers, Chairs, Drums & Carboys Or Various Other Big Article Are Also Available.

Key Features

- Solid Steel & Robust Construction.
- Compact And Economical.
- Easy To Operate.
- Sound Reduction.
- Long Life Scissor-type Blades.
- Quick And Easy Blade Setting.
- High Production.
- High Life Cycle.
- Heavy Rotor For Smooth Grinding.

Optional

- Custom Built Scrap Grinder As Per Requirement.
- Safety System For Grinders.



Technical Specification RIG Series

| Model | RIG- 150 | RIG- 200 | RIG- 300 | RIG- 400 | RIG- 500 |
|-------------------------|--------------|----------------|---------------|------------------|------------------|
| Length of Blades | 150mm | 200mm | 300mm | 400mm | 500mm |
| No. of Blades | 5 | 5 | 5 | 5 | 5 |
| Throat Size | 150 x 150 mm | 200 x 200 mm | 300 x 300 mm | 400 x 400 mm | 500 x 500 mm |
| Grinding Capacity | 20-30 kgs/hr | 30-40 kgs/hr | 70-80 kgs/hr | 120-140 kgs/hr | 170-200 kgs/hr |
| Power Required | 2 Hp(1.5 Kw) | 3 Hp(2.25 Kw) | 5 Hp(3.75 Kw) | 10 Hp(7.5 Kw) | 15 Hp(11.25 Kw) |
| Screen Area | 350 sq.cm | 525 sq.cm | 525 sq.cm | 2100 sq.cm | 3000 sq.cm |
| Floor Space (I&W) in mm | 875 x 575 | 950 x 650 | 1100 x 950 | 1525 x 1125 | 1600 x 1250 |
| Suitable For Grinding | Caps, Cups & | Small Articles | | Pipes upto 110mm | Pipes upto 160mm |
| | Runners | | & pet bottles | & pet bottles | & pet bottles |



Dry Color Mixers

We Are Known In The Market For Manufacturing An Innovative Range Of Conical Dry Color Mixers (single & Double). These User-friendly Machines Are Available Five Different Models Ranging From 25 Kgs/batches To 200 Kg/batch. Our Mixers Are Facilitated With A Drum, Which Is Manufactured Utilizing High-grade Stainless Steel And Helps In Preventing Any Kind Of Leakage

Key Features

- Saves Power.
- Saves Energy.
- Saves Pigments.
- Sound Reduction.
- Efficient Working Provided With Auto Stop.
- Easy To Operate.
- Stainless Steel Mixing Drum.
- Efficient Colour Mixing.





- Custom Built Tanks As Per Requirement.
- Single & Double Tank System.
- Specialization For Pharmaceutical Companies.
- Safety System For Mix





Technical Specification RCM Series

| Model | RCM - 25 | RCM- 50 | RCM- 100 | RCM- 150 | RCM- 200 |
|------------------------|---------------|---------------|----------------|----------------|------------------|
| Mixing Capacity | 25 kg / Batch | 50 kg / Batch | 100 kg / Batch | 150 kg / Batch | 200 kg / Batch |
| Power Required | 1 Hp(0.75 kw) | 2 Hp(1.5 kw) | 3 Hp(2.25 kw) | 5 Hp(3.75 kw) | 7.5 Hp (5.60 kw) |
| Mixing Time in min. | 6 to 8 mins | 6 to 8 mins | 6 to 9 mins | 9 to 12 mins | 9 to 12 mins |
| Control Box With Timer | 0 to 20 mins | 0 to 20 mins | 0 to 30 mins | 0 to 30 mins | 0 to 30 mins |



Hopper Dryer

The RHD Series Of Hopper Dryers (hot Air) Are The Most Efficient Way Of Drying Plastic Material. Drying Directly At The Machine Throat Eliminates The Possibility Of Contamination Or Re- Absorption Of Moisture When Transporting From A Central Dryer Position To The Machine Hopper. All Models Offer Rapid Heating, Timer And Controller Which Contain P.I.D Temperature Control, Digital Setting, And Display Of Drying Temperature.

Key Features

- Saves Power.
- Stainless Steel Contact Surfaces
- A Hinged Hopper For Easy Access For Cleaning
- Overheat Protectors
- Insulated Tank.
- A PID Controller.
- A Sight Glass
- 3 Phase Capability.





Optional

- ABS Powder Drying.
- Nylon Powder Drying
- Moisture Removal.
- Preheating Powders.

Technical Specification RHD Series

| Model | Drying Capacity (Kg) | Chamber Size (mm) | Heating Load (kw) | Blower Size (mm) | Moter Capacity (Hp) | R.P.M |
|-----------|-------------------------|----------------------|----------------------|---------------------|------------------------|-------|
| RHD - 15 | 15 | Ø 310 x 650 Ht. | 2 | 150 | 0.10 | 2800 |
| RHD - 25 | 25 | Ø 340 x 800 Ht. | 3 | 150 | 0.10 | 2800 |
| RHD - 50 | 50 | Ø 400 x 985 Ht. | 4 | 200 | 0.125 | 2800 |
| RHD - 100 | 100 | Ø 540 x 1340Ht. | 6 | 230 | 0.25 | 2800 |
| RHD - 150 | 150 | Ø 650 x 1440Ht. | 8 | 230 | 0.25 | 2800 |
| RHD - 200 | 200 | Ø 720 x 1560Ht. | 9 | 230 | 0.25 | 2800 |

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